

# Tea Board of India

Ministry of Commerce and Industry Govt. of India

## Recommended Specification for PP Woven Sacks for Packaging of Bulk Tea

Sl. No.	Subject	PP Woven Sacks		
1.	Dimensions (in mm)	Length X Breadth X Gusset = 685 X 540 X 260		
2.	Handle Strength (gm)	<u>Max.</u> 50	<u>Min.</u> 32	<u>Avg.</u> 39
3.	Stiching (no./decimetre)	12		
4.	Identification of material	Polypropylene		
5.	Specification of Linear Bags (Dimensions) (Avg.)	<u>Width (mm)</u> 820	<u>Height (mm)</u> 916	
6.	Weight (gm)	156		
7.	thickness of the outer layer (gauge)	38/38 (ends and picks)		
8.	Denier (gm / 9000 meter)	<u>Length</u> 960	<u>Width</u> 1008	
9.	Breaking Load (Kg/50mm width)	<u>Length</u> 101	<u>Width</u> 88	
9.	Grammage (gm/m <sup>2</sup> )	<u>Max.</u> 109	<u>Min.</u> 92	<u>Avg.</u> 103
10.	Thickness	<u>Max.</u>	<u>Min.</u>	<u>Avg.</u>
	Microns	42	37	39
	Gauge	168	148	156